

# NORYL™ RESIN SE1GFN3

REGION EUROPE

## DESCRIPTION

NORYL™ SE1GFN3 resin is a 30% glass reinforced blend of polyphenylene ether (PPE) + high impact polystyrene (HIPS). This injection moldable grade contains non-brominated, non-chlorinated flame retardant and carries a UL94 flame rating of V1 at 1.5mm along with UL746C Outdoor Suitability rating of F1 and RTI of 110C. NORYL SE1GFN3 exhibits high heat resistance, good dielectric strength, dimensional stability, hydrolytic stability, and very low moisture absorption. This material is an excellent candidate for a variety of applications such as solar frames, unattended power supply (UPS) inverter/charger, indoor and outdoor electrical enclosures / housings / connectors, and wall plates / sockets / switches.

## TYPICAL PROPERTY VALUES

Revision 20200610

PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
<b>MECHANICAL</b>			
Taber Abrasion, CS-17, 1 kg	55	mg/1000cy	SABIC method
Tensile Stress, break, 5 mm/min	105	MPa	ISO 527
Tensile Strain, break, 5 mm/min	2	%	ISO 527
Tensile Modulus, 1 mm/min	8000	MPa	ISO 527
Flexural Stress, break, 2 mm/min	130	MPa	ISO 178
Flexural Modulus, 2 mm/min	6000	MPa	ISO 178
Ball Indentation Hardness, H358/30	130	MPa	ISO 2039-1
<b>IMPACT</b>			
Izod Impact, unnotched 80*10*4 +23°C	25	kJ/m <sup>2</sup>	ISO 180/1U
Izod Impact, unnotched 80*10*4 -30°C	25	kJ/m <sup>2</sup>	ISO 180/1U
Charpy 23°C, Unnotch Edgew 80*10*4 sp=62mm	30	kJ/m <sup>2</sup>	ISO 179/1eU
Charpy -30°C, Unnotch Edgew 80*10*4 sp=62mm	30	kJ/m <sup>2</sup>	ISO 179/1eU
<b>THERMAL</b>			
CTE, -40°C to 40°C, flow	3.7E-05	1/°C	ASTM E 831
CTE, -40°C to 40°C, xflow	5.5E-05	1/°C	ASTM E 831
Thermal Conductivity	0.28	W/m·°C	ISO 8302
CTE, -40°C to 40°C, flow	3.7E-05	1/°C	ISO 11359-2
CTE, -40°C to 40°C, xflow	5.5E-05	1/°C	ISO 11359-2
CTE, 23°C to 80°C, flow	3.E-05	1/°C	ISO 11359-2
CTE, 23°C to 80°C, xflow	7.E-05	1/°C	ISO 11359-2
Ball Pressure Test, 125°C +/- 2°C	PASSES	-	IEC 60695-10-2
Ball Pressure Test, approximate maximum	140	°C	IEC 60695-10-2
Vicat Softening Temp, Rate A/50	155	°C	ISO 306
Vicat Softening Temp, Rate B/50	145	°C	ISO 306
Vicat Softening Temp, Rate B/120	150	°C	ISO 306
HDT/Be, 0.45MPa Edgew 120*10*4 sp=100mm	140	°C	ISO 75/Be
HDT/Ae, 1.8 MPa Edgew 120*10*4 sp=100mm	135	°C	ISO 75/Ae
Relative Temp Index, Elec <sup>(1)</sup>	110	°C	UL 746B
Relative Temp Index, Mech w/impact <sup>(1)</sup>	105	°C	UL 746B
Relative Temp Index, Mech w/o impact <sup>(1)</sup>	110	°C	UL 746B
<b>PHYSICAL</b>			
Mold Shrinkage on Tensile Bar, flow	0.1 – 0.3	%	SABIC method

PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
Density	1.29	g/cm <sup>3</sup>	ISO 1183
Water Absorption, (23°C/saturated)	0.23	%	ISO 62-1
Moisture Absorption (23°C / 50% RH)	0.07	%	ISO 62
Melt Volume Rate, MVR at 280°C/10.0 kg	9	cm <sup>3</sup> /10 min	ISO 1133
<b>ELECTRICAL</b>			
Volume Resistivity	1.E+15	Ohm-cm	IEC 60093
Surface Resistivity, ROA	>1.E+15	Ohm	IEC 60093
Dielectric Strength, in oil, 0.8 mm	30	kV/mm	IEC 60243-1
Dielectric Strength, in oil, 1.6 mm	25	kV/mm	IEC 60243-1
Dielectric Strength, in oil, 3.2 mm	16	kV/mm	IEC 60243-1
Relative Permittivity, 1 MHz	3	-	IEC 60250
Dissipation Factor, 50/60 Hz	0.008	-	IEC 60250
Dissipation Factor, 1 MHz	0.005	-	IEC 60250
Comparative Tracking Index <sup>(2)</sup>	300	V	IEC 60112
Relative Permittivity, 50/60 Hz	3.1	-	IEC 60250
Comparative Tracking Index (UL) {PLC}	3	PLC Code	UL 746A
High Voltage Arc Track Rate {PLC}	4	PLC Code	UL 746A
High Amp Arc Ignition (HAI), PLC 3	≥6	mm	UL 746A
High Amp Arc Ignition (HAI), PLC 4	≥1.5	mm	UL 746A
Hot-Wire Ignition (HWI), PLC 0	≥1.5	mm	UL 746A
<b>FLAME CHARACTERISTICS <sup>(1)</sup></b>			
UL Yellow Card Link	<a href="#">E45329-236778</a>	-	-
UL Recognized, 94-5VA Flame Class Rating	≥3	mm	UL 94
UL Recognized, 94V-0 Flame Class Rating	≥6	mm	UL 94
UL Recognized, 94V-1 Flame Class Rating	≥1.5	mm	UL 94
Glow Wire Flammability Index 960°C, passes at <sup>(2)</sup>	3.2	mm	IEC 60695-2-12
UV-light, water exposure/immersion	F2	-	UL 746C
Oxygen Index (LOI)	31	%	ISO 4589
<b>INJECTION MOLDING</b>			
Drying Temperature	110 – 120	°C	
Drying Time	2 – 3	hrs	
Melt Temperature	300 – 320	°C	
Nozzle Temperature	280 – 300	°C	
Front - Zone 3 Temperature	300 – 320	°C	
Middle - Zone 2 Temperature	280 – 300	°C	
Rear - Zone 1 Temperature	260 – 280	°C	
Hopper Temperature	80 – 100	°C	
Mold Temperature	100 – 130	°C	

(1) UL Ratings shown on the technical datasheet might not cover the full range of thicknesses and colors. For details, please see the UL Yellow Card.

(2) Value shown here is based on internal measurement.



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