

CALIBRE™ 200-15

Polycarbonate Resin

Overview

CALIBRE™ 200-15 polycarbonate resins are produced in compliance with the US Food and Drug Administration (FDA) and EU food contact regulations. They provide excellent impact resistance, heat distortion resistance and optical clarity. The CALIBRE 200-15 series products are available in 4 additive packages: CALIBRE 200: No mold release or UV Stabilizer. CALIBRE 201: Mold release. CALIBRE 202: UV stabilizer. CALIBRE 203: Mold release and UV stabilizer. (Note that CALIBRE 202 and 203 grades are not available in Europe and do not comply with EU food contact regulations).

Govt. and Industry Standards:

- U.S. FDA 21 CFR 177.1580
- CSA
- Underwriters Laboratory (UL)
- EU food contact 2011/10/EC

Applications:

- Food processors
- Beverages containers
- Food utensils
- Other packaging applications

Automotive Specifications

- GM GMP.PC.015

Physical	Nominal Value (English)	Nominal Value (SI)	Test Method
Density	1.20 g/cm ³	1.20 g/cm ³	ASTM D792 ISO 1183/A
Melt Mass-Flow Rate (MFR) (300°C/1.2 kg)	15 g/10 min	15 g/10 min	ASTM D1238 ISO 1133
Molding Shrinkage - Flow	5.0E-3 to 7.0E-3 in/in	0.50 to 0.70 %	ASTM D955 ISO 294-4
Water Absorption			ASTM D570 ISO 62
24 hr, 73°F (23°C)	0.15 %	0.15 %	
Equilibrium, 73°F (23°C), 50% RH	0.32 %	0.32 %	
Mechanical	Nominal Value (English)	Nominal Value (SI)	Test Method
Tensile Modulus			
-- ¹	340000 psi	2340 MPa	ASTM D638
--	334000 psi	2300 MPa	ISO 527-2/50
Tensile Strength			
Yield ¹	8700 psi	60.0 MPa	ASTM D638
Yield	8700 psi	60.0 MPa	ISO 527-2/50
Break ¹	10300 psi	71.0 MPa	ASTM D638
Break	10300 psi	71.0 MPa	ISO 527-2/50
Tensile Elongation			
Yield ¹	6.0 %	6.0 %	ASTM D638
Yield	6.0 %	6.0 %	ISO 527-2/50
Break ¹	150 %	150 %	ASTM D638
Break	150 %	150 %	ISO 527-2/50
Flexural Modulus			
-- ²	350000 psi	2410 MPa	ASTM D790
-- ³	348000 psi	2400 MPa	ISO 178

Mechanical	Nominal Value (English)	Nominal Value (SI)	Test Method
Flexural Strength			
-- ²	14000 psi	96.5 MPa	ASTM D790
-- ³	14100 psi	97.0 MPa	ISO 178
Taber Abrasion Resistance	45 %	45 %	ASTM D1044
Impact	Nominal Value (English)	Nominal Value (SI)	Test Method
Notched Izod Impact			
73°F (23°C)	16 ft-lb/in	850 J/m	ASTM D256
73°F (23°C)	39 ft-lb/in ²	83 kJ/m ²	ISO 180/A
Unnotched Izod Impact (73°F (23°C))	No Break	No Break	ASTM D256 ISO 180
Instrumented Dart Impact ⁴			ASTM D3763
73°F (23°C), Total Energy	770 in-lb	87.0 J	
Tensile Impact Strength	220 ft-lb/in ²	462 kJ/m ²	ASTM D1822
Hardness	Nominal Value (English)	Nominal Value (SI)	Test Method
Rockwell Hardness			ASTM D785
M-Scale	72	72	
R-Scale	118	118	
Thermal	Nominal Value (English)	Nominal Value (SI)	Test Method
Deflection Temperature Under Load			
66 psi (0.45 MPa), Annealed	289 °F	143 °C	ASTM D648 ISO 75-2/B
264 psi (1.8 MPa), Unannealed	260 °F	127 °C	ASTM D648
264 psi (1.8 MPa), Unannealed	261 °F	127 °C	ISO 75-2/A
264 psi (1.8 MPa), Annealed	284 °F	140 °C	ASTM D648 ISO 75-2/A
Vicat Softening Temperature	298 °F	148 °C	ISO 306/B50 ASTM D1525 ⁵
Ball Indentation Temperature	257 °F	125 °C	IEC 60335-1
CLTE - Flow (-40 to 180°F (-40 to 82°C))	3.8E-5 in/in/°F	6.8E-5 cm/cm/°C	ASTM D696
Electrical	Nominal Value (English)	Nominal Value (SI)	Test Method
Volume Resistivity	2.0E+18 ohms-cm	2.0E+18 ohms-cm	ASTM D257
Dielectric Strength			
--	420 V/mil	17 kV/mm	ASTM D149
--	430 V/mil	17 kV/mm	IEC 60243-1
Dielectric Constant			ASTM D150
60 Hz	3.00	3.00	
1 MHz	3.00	3.00	
Dissipation Factor			ASTM D150
50 Hz	1.0E-3	1.0E-3	
1 MHz	2.0E-3	2.0E-3	
Comparative Tracking Index			IEC 60112
0.0787 in (2.00 mm), Solution A	250 V	250 V	
Flammability	Nominal Value (English)	Nominal Value (SI)	Test Method
Flame Rating ⁶			UL 94
0.06 in (1.6 mm)	HB	HB	
0.13 in (3.2 mm)	HB	HB	
Glow Wire Ignition Temperature ⁶			IEC 60695-2-13
0.08 in (2.0 mm), 5.0 sec	1560 °F	850 °C	
Oxygen Index ⁶	26 %	26 %	ISO 4589-2
Average Extent of Burning	1 in	3 cm	ASTM D635
Optical	Nominal Value (English)	Nominal Value (SI)	Test Method
Refractive Index	1.586	1.586	ASTM D542 ISO 489
Transmittance	89.0 %	89.0 %	ASTM D1003

Optical	Nominal Value (English)	Nominal Value (SI)	Test Method
Haze	1.0 %	1.0 %	ASTM D1003

Notes

These are typical properties only and are not to be construed as specifications. Users should confirm results by their own tests.

¹ 2.0 in/min (50 mm/min)

² Method I (3 point load), 0.079 in/min (2.0 mm/min)

³ 0.079 in/min (2.0 mm/min)

⁴ 11.1 ft/sec (3.39 m/sec)

⁵ Rate A (50°C/h), Loading 2 (50 N)

⁶ This rating not intended to reflect hazards presented by this or any other material under actual fire conditions.



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