

# NORYL™ RESIN GFN20

REGION EUROPE

## DESCRIPTION

NORYL™ GFN20 resin is a 20% glass reinforced blend of polyphenylene ether (PPE) + high impact polystyrene (HIPS). This general-purpose injection moldable grade exhibits very low moisture absorption, high strength, hydrolytic stability, Low warpage, low specific gravity, and dimensional stability. NORYL GFN20 carries a UL746C outdoor suitability rating of F1 and is an excellent candidate for a variety of indoor and outdoor applications including construction, electrical components + displays, lawn and garden equipment. \*See NORYL GFN20F resin for FDA food compliant / NSF version.

## TYPICAL PROPERTY VALUES

Revision 20200610

PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
<b>MECHANICAL</b>			
Taber Abrasion, CS-17, 1 kg	60	mg/1000cy	SABIC method
Tensile Stress, yield, 5 mm/min	80	MPa	ISO 527
Tensile Stress, break, 5 mm/min	80	MPa	ISO 527
Tensile Strain, yield, 5 mm/min	2.5	%	ISO 527
Tensile Strain, break, 5 mm/min	2.5	%	ISO 527
Tensile Modulus, 1 mm/min	6000	MPa	ISO 527
Flexural Stress, break, 2 mm/min	120	MPa	ISO 178
Flexural Modulus, 2 mm/min	4500	MPa	ISO 178
Ball Indentation Hardness, H358/30	100	MPa	ISO 2039-1
<b>IMPACT</b>			
Izod Impact, unnotched 80*10*4 +23°C	23	kJ/m <sup>2</sup>	ISO 180/1U
Izod Impact, unnotched 80*10*4 -30°C	23	kJ/m <sup>2</sup>	ISO 180/1U
Charpy 23°C, Unnotch Edgew 80*10*4 sp=62mm	25	kJ/m <sup>2</sup>	ISO 179/1eU
Charpy -30°C, Unnotch Edgew 80*10*4 sp=62mm	25	kJ/m <sup>2</sup>	ISO 179/1eU
<b>THERMAL</b>			
Thermal Conductivity	0.26	W/m.°C	ISO 8302
CTE, 23°C to 80°C, flow	3.E-05	1/°C	ISO 11359-2
CTE, 23°C to 80°C, xflow	7.E-05	1/°C	ISO 11359-2
Vicat Softening Temp, Rate A/50	145	°C	ISO 306
Vicat Softening Temp, Rate B/50	135	°C	ISO 306
Vicat Softening Temp, Rate B/120	140	°C	ISO 306
HDT/Be, 0.45MPa Edgew 120*10*4 sp=100mm	130	°C	ISO 75/Be
HDT/Ae, 1.8 MPa Edgew 120*10*4 sp=100mm	120	°C	ISO 75/Ae
Relative Temp Index, Elec <sup>(1)</sup>	65	°C	UL 746B
Relative Temp Index, Mech w/impact <sup>(1)</sup>	65	°C	UL 746B
Relative Temp Index, Mech w/o impact <sup>(1)</sup>	65	°C	UL 746B
<b>PHYSICAL</b>			
Mold Shrinkage on Tensile Bar, flow	0.2 – 0.4	%	SABIC method
Density	1.25	g/cm <sup>3</sup>	ISO 1183
Water Absorption, (23°C/saturated)	0.2	%	ISO 62-1
Moisture Absorption (23°C / 50% RH)	0.06	%	ISO 62
Melt Volume Rate, MVR at 280°C/ 10.0 kg	15	cm <sup>3</sup> /10 min	ISO 1133

PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
<b>ELECTRICAL</b>			
Volume Resistivity	1.E+15	Ohm-cm	IEC 60093
Surface Resistivity, ROA	>1.E+15	Ohm	IEC 60093
Dielectric Strength, in oil, 3.2 mm	18	kV/mm	IEC 60243-1
Relative Permittivity, 1 MHz	2.9	-	IEC 60250
Dissipation Factor, 50/60 Hz	0.0008	-	IEC 60250
Dissipation Factor, 1 MHz	0.003	-	IEC 60250
Comparative Tracking Index <sup>(2)</sup>	250	V	IEC 60112
Relative Permittivity, 50/60 Hz	2.9	-	IEC 60250
<b>FLAME CHARACTERISTICS <sup>(1)</sup></b>			
UL Yellow Card Link	<a href="#">E45329-100092385</a>	-	-
UL Recognized, 94HB Flame Class Rating	1.5	mm	UL 94
Glow Wire Flammability Index 750°C, passes at <sup>(2)</sup>	3.2	mm	IEC 60695-2-12
Oxygen Index (LOI)	26	%	ISO 4589
<b>INJECTION MOLDING</b>			
Drying Temperature	100 – 120	°C	
Drying Time	2 – 3	hrs	
Melt Temperature	280 – 300	°C	
Nozzle Temperature	260 – 280	°C	
Front - Zone 3 Temperature	280 – 300	°C	
Middle - Zone 2 Temperature	260 – 280	°C	
Rear - Zone 1 Temperature	240 – 260	°C	
Hopper Temperature	60 – 80	°C	
Mold Temperature	80 – 120	°C	

(1) UL Ratings shown on the technical datasheet might not cover the full range of thicknesses and colors. For details, please see the UL Yellow Card.

(2) Value shown here is based on internal measurement.

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